

## Blue Horizon 250

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Mocean Energy







### Mocean Energy - Context



bluestar

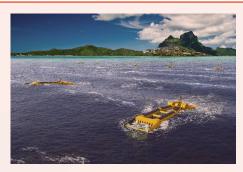


**SMALL: 2024** 

20 kW

O&G; CCS; marine awareness; umbilical replacement/remediation

Projects of 1-2 devices



blueH@RIZON



MID: EUROPEWAVE TIMELINE

250 kW

Islands; remote communities; CCS; aquaculture; early grid

Projects of ~5-40 devices



blueHQRIZON



**GRID: 2030** 

500 kW +

Grid; including wind-wave colocation

Projects of 40+ devices







## Mocean Energy - Context

### Blue X Deployment





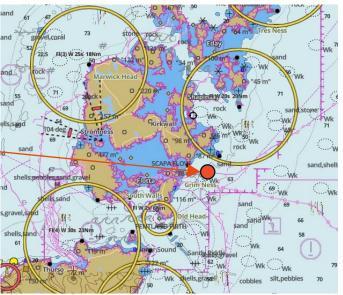














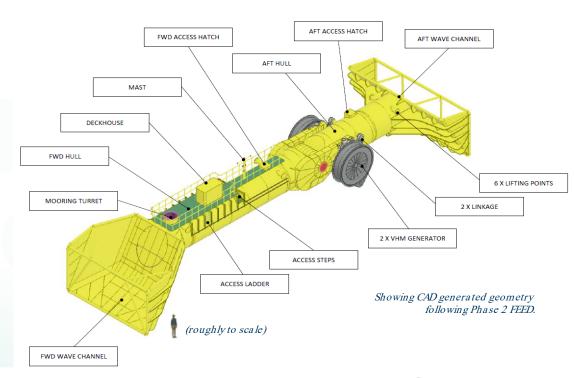






- Hinged raft; asymmetry of hulls increases bandwidth
- Wave channels increase power absorption and enable survivability (contouring & steep wave diving)
- Basis of design specified in Ph2

Power rating	250 kW
РТО	Direct-drive electrical
Mass	~400 tonnes
Dimensions	50 m x 15 m x 11 m
Mooring	3-line catenary









### Target Applications

Current focus on islands & remote coastal communities, where there is early potential for LCOE to be competitive.

Additional markets include O&G, CCS, aquaculture, and early grid projects.

#### Aims by end of Phase 3:

- A full scale first-of-a-kind 250kW WEC
- Minimum 12 months of at-sea trials at EMEC, Billia Croo
- TRL7 (1-9 scale) by end of 2026
- Healthy pipeline of commercial projects



Showing an earlier indicative double-hulled design.

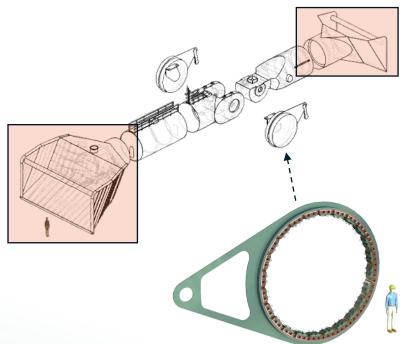




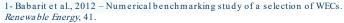


## Innovations across key areas

- Power capture AI-based design to optimise geometry;
   2-4x more energy/tonne displacement vs 1st-gen WECs<sup>1</sup>
- Reliability direct-drive Vernier Hybrid Machine (PTO): ideal for high-torque / low-speed reciprocating wave excitation; modularity
- **Power conversion** PTO linkages that apply effective gearing to convert more power per size of WEC
- Availability Quick Connect System to facilitate (dis)connection; streamline ops & reduce downtime
- Installability Optimisation for array deployments, including shared moorings in WEC clusters'













#### Contractors Involved

Some of the contractors and suppliers involved so far...



UK FMECA & RAM Analysis



UK Structural & Mechanical Design



**UK** CCI System Design





USA Hydrodynamic Modelling



**UK** Fabricator



Mooring Design & Operations









## Completed in Phase 2

- FEED level design & FMECA for Blue Horizon 250 ("BHZ-250") including WEC structural & mechanical design, power systems, CCI, moorings & umbilical
- Tank testing of Phase 2 design at 1:25 & 1:50 scale
- Build and testing of scaled (2m diameter) Vernier Hybrid Machine (generator)
- Review of manufacturability of BHZ-250 with Mocean's preferred fabricator and outline plan for manufacture
- Development & review of RAMS for key marine operations
- Commercialisation work including capture of IP, customer engagement and business plan









#### Lessons Learnt in Phase 2

- IEA-OES metrics tracking & pro-actively driving technical development
- Dedicated VHM work-stream has been set up due to novelty and criticality
- Explored possible use of composites in structural design; but concluded these didn't have an advantage for LCOE
- Cost of global transport does have a significant impact on LCOE
- There is strong commercial potential for use of Blue Horizon in island communities where LCOE of local generation (mainly from diesel) is high



The IEA-OES framework for ocean energy performance evaluation.







# Phase 3 Top Level Timescales



2023		2024				2025				2026		
Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3
W	EC Detaile	d Design										
Procure and Fabricate												
					А	ssembly						
									At Sea Tria	ıls		
Commercial Exploitation												
VHM Detailed Design												
			Procure a	and Build								
					Test							
											Pha	se 3 Close















### Industry Advisory Panel



Sue Barr Director of Marine Energy & Chair Simply Blue Group / MEC



Lara M Santos Ayllón PhD Researcher University of Edinburgh / EMEC



Nathalie Almonacid Valenzuela MRE R&D Coordinator Energía Marina Spa / MERIC



Robin Slater
First Chief Engineer
Aker Solutions /
OneSubsea



lan Hutchison Operations Director Aquatera Ltd



Benjamin Williamson Lead Scientist (Energy Research Group) University of Highlands & Islands



Jeffrey Steynor Principal Engineer in Sustainability Liberty Group Ltd





#### What's next in Phase 3?

- Detailed design
- FOAK build at TEXO, Dundee (Scotland)
- Grid-connected testing at EMEC Billia Croo (Berth 3)

### .. Beyond Phase 3?

- Assembling industry/go-to-market consortium to support full program
- Technology Performance Level (TPL) assessment
- Improving performance and lowering costs
- Value proposition(s) across markets & project development



